Matching 3M Structural Adhesive options to your performance requirements
### Acrylic Adhesives

<table>
<thead>
<tr>
<th>Cartridge Size</th>
<th>Adhesives</th>
</tr>
</thead>
<tbody>
<tr>
<td>45 ml</td>
<td>DP8405NS</td>
</tr>
<tr>
<td></td>
<td>DP8410NS</td>
</tr>
<tr>
<td></td>
<td>DP8425NS</td>
</tr>
<tr>
<td></td>
<td>DP8805NS</td>
</tr>
<tr>
<td>490 ml</td>
<td>DP8810NS</td>
</tr>
<tr>
<td></td>
<td>DP8825NS</td>
</tr>
<tr>
<td></td>
<td>DP8010/DP810NS</td>
</tr>
<tr>
<td></td>
<td>DP8005</td>
</tr>
</tbody>
</table>

**Manual Applicator**

- **3M™ Scotch-Weld™ EPX Plus II Applicator** with 2:1 and 1:1 plungers
  - Stock No: CS040671268
  - SAP ID: 7000136697

- **3M™ EPX Manual Applicator** 200, 250, 400, 490ml
  - 1:1, 2:1, 10:1 plungers
  - Stock No: 62-9148-9930-7
  - SAP ID: 7000046634

**Pneumatic Applicator**

- **3M™ Scotch-Weld™ EPX Pneumatic Applicator** 490ml in 10:1 format
  - Stock No: 62-9152-9930-9
  - SAP ID: 7100011053

**Choose Your Adhesive**

1. Choose Your Adhesive
2. Choose Your Cartridge Size
3. Choose Your Applicator
4. Choose The Correct Nozzle

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### Epoxies, Urethanes and Conventional Acrylic Adhesives

<table>
<thead>
<tr>
<th>Cartridge Size</th>
<th>Adhesives</th>
</tr>
</thead>
<tbody>
<tr>
<td>37, 42 &amp; 50 ml</td>
<td>DP100’s</td>
</tr>
<tr>
<td></td>
<td>DP200’s</td>
</tr>
<tr>
<td></td>
<td>DP400’s</td>
</tr>
<tr>
<td>200 ml</td>
<td>DP800’s</td>
</tr>
<tr>
<td></td>
<td>EC2216</td>
</tr>
<tr>
<td>400 ml</td>
<td>DP600’s</td>
</tr>
</tbody>
</table>

**Pneumatic Applicator**

- **3M™ Scotch-Weld™ EPX Pneumatic Applicator** 200ml
  - 1:1 and 2:1 plungers
  - Stock No: 62-9140-9930-4
  - SAP ID: 7000121584

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Orange, 37ml and 50ml
  - Stock No: 62-9171-9153-8
  - SAP ID: 7100028616
  - Stock No: 62-9176-9127-1
  - SAP ID: 7000028616

**Manual Applicator**

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Orange, 490ml
  - Stock No: 62-9148-9930-7
  - SAP ID: 7000046634

**Choose Your Adhesive**

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### Acrylic Adhesives

**Manual Applicator**

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Orange, 37ml and 50ml
  - Stock No: 62-9171-9153-8
  - SAP ID: 7100028616

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Gold, 200ml and 400ml
  - Stock No: 62-9176-9127-1
  - SAP ID: 7000028616

**Pneumatic Applicator**

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Gold, 200ml and 400ml
  - Stock No: 62-9148-9930-0
  - SAP ID: 7000046633

**Choose Your Adhesive**

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3. Choose Your Applicator
4. Choose The Correct Nozzle

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### Epoxies, Urethanes and Conventional Acrylic Adhesives

**Manual Applicator**

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Gold, 200ml and 400ml
  - Stock No: 62-9176-9127-1
  - SAP ID: 7000028616

**Pneumatic Applicator**

- **3M™ Scotch-Weld™ EPX Helical Mixing Nozzle**
  - Square Gold, 200ml and 400ml
  - Stock No: 62-9148-9930-0
  - SAP ID: 7000046633
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SPECIALTY VEHICLES
Key Benefits:
- Reduces weight
- High strength
- Vibration & fatigue resistant
Lead Products:
DP8810NS, LSB60NS, TL42

METALWORKING
Key Benefits:
- High Strength
- Reduces surface preparation
- Replaces mechanical fasteners
Lead Products:
DP420NS Black, DP8410NS, LSB60NS

APPLIANCE
Key Benefits:
- Bonds powder coated materials
- Noise dampening
- Joins plastic and glass to metals
Lead Products:
DP125 Gray, DP8810NS, TL42

PLASTIC, COMPOSITE & RUBBER
Key Benefits:
- Bonds low surface energy plastics without priming
- Impact resistant composite bonding
Lead Products:
DP8010 Blue, DP420NS, PR100

SPORTING GOODS
Key Benefits:
- Excellent impact resistance
- High strength for small joints
- Bonds rubber, composites and metals
Lead Products:
DP8420NS Black, DP8810NS, PR100

SIGNAGE
Key Benefits:
- Bonds a variety of materials
- Weather resistant
- UL recognized
Lead Products:
DP8805NS, DP8405NS, DP100 Plus

ELECTRONICS
Key Benefits:
- Low halogen
- Fast curing
- Potting
Lead Products:
DP420LH, DP270, DP8805NS, PR100

AEROSPACE
Key Benefits:
- Flame, smoke and toxicity compliance
- UL94 V-0 rated formulation
- Strong, yet flexible formulations

Product and trademark information: