

Application Guide

Good surface preparation is essential. Dirt and grease will prevent the adhesive from bonding to the glass, and residues of cleaning chemicals can affect the performance of the adhesive.

1. Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination that could affect the adhesion of the material.
2. Final clean with mild (pure) soap and water.
3. Rinse and dry glass after cleaning.
4. Use a dry application method.
5. Use a plastic applicator (squeegee) with a low friction sleeve or other protection to avoid damaging the ink.
6. Liner should be removed on a flat surface at a slow, steady rate at or near 180 degrees against the facestock.
7. For large graphics, the liner can be removed during the application procedure. Start at the top, squeegeeing from the centre outwards, using firm pressure and overlapping strokes, removing the liner at a slow, steady rate as you work down. Take care not to stretch the graphic.
8. Touching the adhesive may transfer body oils and dirt to the adhesive, preventing good bonding. Avoid if possible, especially at the edge of the material.
9. Butt-join, do not over-lap.
10. Cut the graphics back from the edge of the window by about 3mm (about 1/8").
11. Resqueegee, especially along the edges.
12. The graphics should not be washed within 24 hours of application to allow the adhesive to reach its ultimate strength.

Please refer to the technical data sheet(s) for the relevant Contra Vision® *Performance*™ product(s) for more information, including minimum application temperatures and the use of overlaminating films.

This document is intended as a source of information, is given without guarantee, and does not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of the product for their specific intended purpose.